

**8518 Gloss Overlaminates**  
**8519 Luster Overlaminates**  
**8520 Matte Overlaminates**  
**8914 Optically Clear Overlaminates**  
**8915 Ultra-Matte Overlaminates**  
**8528 Gloss Overlaminates**

**Quick Links**

[3M Graphics Warranties](#)  
[Technical Information Selector](#)  
[Safety Data Sheets \(SDS\)](#)  
[Flammability \(ASTM E84 Reports\)](#)  
[Videos](#)

Some of these links lead to web-based resources that are not product-specific.

**Product Description**

- 8518, 8519, 8520: resists fuel vapors, highly conformable
- 8518: provides wet paint look
- 8914: optically clear primarily for perforated window graphic film to protect and prevent moisture and contaminant collecting in film perforations, conformable
- 8915: Ultra-matte reduces glare
- 8528: Superior UV protection, longer term vertical durability, horizontal warranty
- 8518, 8519, 8520, 8914, 8915: Expected performance life of 8 years (unwarranted period applied to a flat, vertical, outdoor surface)
- 8528: Expected performance life of 9 years (unwarranted period applied to a flat, vertical, outdoor surface)

**Recommended Types of Graphics and End Uses**

- 8518, 8519, 8520: Fleet/vehicle, vehicle wraps, watercraft, transit, labels, thermoformable, smooth walls
- 8518, 8914: Windows and glass
- 8915: Fleet/vehicle, vehicle wraps, watercraft, transit, signage, smooth walls
- 8528: Fleet/vehicle, vehicle wraps, transit, smooth walls, windows and glass

**Characteristics**

These are typical values for unprocessed product. Processing may change the values.

**Performance Characteristics**

Characteristic	Value
<b>Material</b>	Vinyl
<b>Cast or non-Cast</b>	Cast
<b>Thickness</b>	2 mils
<b>Gloss</b>	<b>8518, 8914, 8528:</b> Gloss <b>8519:</b> Luster <b>8520:</b> Matte <b>8915:</b> Ultra-matte
<b>Liner</b>	<b>8518, 8914, 8528:</b> Polyester <b>8519, 8520, 8915:</b> Kraft paper
<b>Lamination Temperature</b>	<b>8518, 8914, 8528:</b> 50 to +100 °F (10 to +38 °C) <b>8519, 8520, 8915:</b> 60 to +100 °F (15 to +38 °C)
<b>In Use Temperature Range</b>	-65 to +225 °F (-54 to +107 °C)
<b>Chemical Resistance</b>	<ul style="list-style-type: none"> <li>• Resists mild alkalis, mild acids, and salt</li> <li>• Excellent resistance to water (<i>does not include immersion</i>)</li> <li>• Resists occasional fuel spills</li> </ul>



Characteristic	Value
Flammability	ASTM E84 reports: <a href="#">8518</a> , <a href="#">8519</a> , <a href="#">8520</a> , and <a href="#">8528</a> , or go to the On-line Product Catalog at <a href="#">3Mgraphics.com</a> All other test reports: call 1-800-328-3908

## Warranty Information

All 3M graphic protection products are covered by the 3M Basic Product Warranty.

A warranty period may be offered based on the graphic construction and application details. Always refer to the 3M Product Bulletin for the 3M base film or flexible substrate you are using to determine if the graphic protection product you want to use is recommended and what, if any warranty period is offered.

### IMPORTANT NOTE

Warranty information including limitations and exceptions and warranty periods for this product can be found at [3Mgraphics.com/warranties](#).

## Warranty Coverage Overview

The warranty coverage for eligible graphics is based on the user both reading and following all applicable and current 3M Graphics Product and Instruction Bulletins. The warranty period for eligible graphics is as stated in the 3M Graphics Warranties Matrices at the time that the film was purchased. Information found at [3Mgraphics.com/warranties](#) includes:

- [3M Graphics Warranties Bulletin](#)
  - This bulletin contains information on limitations and exceptions, and warranty period reductions for 3M Graphics Warranties. The warranty period may be reduced and stipulations may apply for certain constructions and applications, and graphic exposures as covered in this Bulletin.
- [3M Graphics Warranties Selector](#)
  - Use this selector to search for your vertical warranty period by product number, ink type, and ink/printer platform.
- [U.S. Desert Southwest Region Map](#)
  - Use this map of hot, arid desert areas to determine if you are subject to reduced warranted durabilities.

The warranties set forth in this Bulletin are made in lieu of all other express or implied warranties, including any implied warranty of merchantability, fitness for a particular purpose, or arising out of a course of dealing, custom, or usage of trade.

## 3M Basic Product Warranty

3M Graphics Products are warranted to be free of defects in materials and manufacture at the time of shipment and to meet the specifications stated in its applicable 3M Graphics Product Bulletin and as further set forth in the [3M Graphics Warranties Bulletin](#).

## Limited Remedy

The limited remedy applicable to each warranty is addressed in the 3M Graphics Warranties Bulletin found at [3MGraphics.com/warranties](#).

## Limitation of Liability

Except to the extent prohibited by law, 3M SHALL NOT UNDER ANY CIRCUMSTANCES BE LIABLE TO PURCHASER OR USER FOR ANY DIRECT (EXCEPT FOR THE LIMITED REMEDY PROVIDED HEREIN), INDIRECT, SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES (INCLUDING, BUT NOT LIMITED TO, LABOR, NON-3M MATERIAL CHARGES, LOSS OF PROFITS, REVENUE, BUSINESS, OPPORTUNITY, OR GOODWILL) RESULTING FROM OR IN ANY WAY RELATED TO 3M'S GRAPHICS PRODUCTS, SERVICES, OR THIS BULLETIN. This limitation of liability applies regardless of the legal or equitable theory under which such losses or damages are sought.

## Warranty Period Matrices

See the 3M Graphics Warranties Matrices at [3MGraphics.com/warranties](http://3MGraphics.com/warranties), for vertical warranty period information specific to your film.

## Additional Limitations

See the 3M Graphics Warranties Bulletin at [3MGraphics.com/warranties](http://3MGraphics.com/warranties), for terms, additional limitations of your warranty, if any, information on reduced warranties for different exposures, and limitations of liability.

## Health and Safety



### CAUTION

When handling any chemical products, read the manufacturers' container labels and the Safety Data Sheets (SDS) for important health, safety and environmental information. To obtain SDS sheets for 3M products go to [3M.com/SDS](http://3M.com/SDS), or by mail or in case of an emergency, call 1-800-364-3577 or 1-651-737-6501.

When using any equipment, always follow the manufacturers' instructions for safe operation.

## Air Quality Regulations

State Volatile Organic Compound (VOC) regulations may prohibit the use of certain chemicals with VOC's in graphic arts coatings and printing operations. For example, the California South Coast Air Quality Management District prohibits use of certain solvent-based solutions without a permit and other California AQMD's prohibit use of certain solutions without a permit or regulatory exemption. Check with your State environmental authorities to determine whether use of this solution may be restricted or prohibited.

## Factors that Affect Graphic Performance Life

The actual performance life of a graphic is affected by:

- the combinations of graphics materials used.
- complete ink drying or curing.
- selection, condition and preparation of the substrate.
- surface texture.
- application methods.
- angle and direction of sun exposure.
- environmental conditions.
- cleaning or maintenance methods.

## Graphics Manufacturing



### CAUTION

Before using any equipment, always read the manufacturer's instructions for safe operation.

## Completely Dry Graphics



### IMPORTANT NOTE

Incomplete drying can result in graphic failure including curling, increased shrinkage and adhesion failure, which are not covered under any 3M Graphic Warranty.

See the ink's 3M Product and Instruction Bulletin for more details.

## Graphic Protection

Graphic protection may improve the appearance, performance and durability of the graphic. See the [3M Graphics Market Product Catalog](#), for more information.

## Application Tapes

There are two types of application tapes. See [3M Instruction Bulletin AT-1](#) to determine what application tape is recommended for your film or finished graphic.

### Premasking Tape

Increases stiffness during application while preventing stretching and damage. Use when little or no liner is exposed. See [3M Instruction Bulletin 4.3](#) for complete details.

### Prespacing Tape

Holds cut and weeded letters or graphics in place during application and after removing the film liner, while preventing stretching and damage. Use when large amounts of liner are exposed. See [3M Instruction Bulletin 4.3](#) for complete details.

## Application and Installation

In addition to other 3M Bulletins specified in this document, the following Bulletins provide details that you may need to successfully apply a graphic.

- [3M Instruction Bulletin 4.22](#). Lamination Basics for Inkjet Printed Graphics.
- [3M Instruction Bulletin 5.7](#). Application, Wet Method for Translucent, Inkjet, Screen Printed and Cut Graphics.

## Maintenance and Cleaning

Use a cleaner designed for high-quality painted surfaces. The cleaner must be wet, non-abrasive, without strong solvents, and have a pH value between 3 and 11 (neither strongly acidic nor strongly alkaline). See [3M Instruction Bulletin 6.5](#) for details.

## Shelf Life, Storage and Shipping

### Shelf Life

The shelf life is **never more than 3 years** from the date of manufacture on the original box.

If you process the film, the shelf life is changed to **1 year** from the processing date, but not later than the 3 year maximum from the manufacturing date.

### Storage Conditions

- 40° to 100°F (4° to 38°C)
- Out of sunlight
- Clean, dry area
- Original container
- Bring the film to print room temperature before using

### Shipping Finished Graphics

Flat, or rolled printed side out on 5 inch (13 cm) or larger core. This helps prevent the liner, and, if used, the application tape from popping off.

## **3M Commercial Solutions**

3M Center  
Building 220-12E-04  
St. Paul, MN 55144-1000  
1-800-328-3908  
Fax 651-736-4233  
3Mgraphics.com

## **3M Canada**

PO Box 5757  
London, ON N6A 4T1  
1-800-265-1840  
Fax 519-452-6245

## **3M México S.A. de C.V.**

Av. Santa Fe No. 55  
Col. Santa Fe, Del. Alvaro Obregón  
México D.F. 01210  
General 5255-5270-0400  
Fax 5255-5270-2277

## **3M Puerto Rico, Inc.**

350 Chardon Avenue  
Suite 1100  
San Juan, PR 00918  
General 787-620-3000  
Fax 787-620-3018

3M, MCS, and Scotchcal are trademarks of 3M Company. All other trademarks are the property of their respective owners.

