ARLON

PRODUCT INFORMATION BULLETIN

Series 3515 Floor Graphic Overlaminate

Monomeric Textured Clear Overlaminate Pressure-Sensitive Film

Series 3515 is a 135 micron (5.31 mil) calendered floor graphic clear texture film wiith a permanent pressure-sensitive adhesive. This textured lamiante has a lay flat liner with a R10 rated anti slip rating making it suitable for internal floor graphics applications with durability up to 6 months. The matching print media for floor applications is the DPF 510 range. Suitable for overlaminating Sovent, Eco-Solvent and Latex printed graphics.

APPLICATIONS & FEATURES

- Protective overlaminate for all promotional monomeric products requiring extra durability
- Mid-term floor graphics up to 6 months
- Suitable on Eco-Solvent, Solvent and Latex prints
- Series 3515 Textured is R10 rated approved DIN 51130 for slip-resistance for interior floor graphics
- Ideal for interior and exterior applications on flat surfaces
- Arlon overlaminate film is designed to be laminated cold without any heat

PERFORMANCE & PHYSICAL DATA

PROPERTY	TEST METHODS	TYPICAL VALUE
SURFACE FINISH	DIN 51130	TEXTURED R10
THICKNESS	ASTM D6988	135 microns
TENSILE STRENGTH	ASTMD882/ ACTM2	≥ 9 lbf/.in (10.37 kg/cm)
ELONGATION	as above	≥ 120%
SHELF LIFE (IN BOX)	Ideal Storage Temperature 21°C and 50% relative humidity	1 year from factory shipment
APPLICATION TEMPERATURE RANGE	On clean, dry substrate	10°C to 32°C
SERVICE TEMPERATURE RANGE	Film applied to etched aluminum panels 24 hours prior to testing	-29°C to 65°C
DIMENSIONAL STABILITY	ATM 027 / ACTM 8	0.76 mm
PEEL ADHESION	FTM 1 / ACTM 1, 15 min, 21°C	≥ 8 kg/cm (≥ 1.2 lbf/in)
	FTM 1 / ACTM 1, 24 hrs, 21°C	≥ 1.73 kg/cm (≥ 1.5 lbf/in)
LINER RELEASE	FTM3 / ACTM 3 R	1.97~7.87 g/cm (5~20 g/in)

Note: Stiffness of monomeric/polymeric films may not conform as well to surface topography of UV inks.

Standard Terms & Conditions Apply

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FLOOR APPLICATION

Series 3515 is approved under the European Standard Certification DIN 51130 regulating for slip-resistance as a floor graphic. Arlon recommends DPF 510 UT / GTR / MTR / GT / MT as the compatible media. These product combinations are recommended for short term interior floor applications, for an expected life of up to 6 months. To determine the best product for the application Arlon always recommends testing on the surface before using the above products. Product performance can vary greatly depending on the surface type, level of foot traffic, elemental exposure and floor condition. Due to these variables, Arlon is unable to offer a warranty for the performance, expected life, or clean removability of these products for floor graphic applications. See Arlon's Standard Limited Warranty, which is available at https://www.arlon.com/eu_en/support/warranties
Please refer to Arlon's Installation Guide for detailed techniques and best practices.

TERMS & CONDITIONS

The warranties offered in Arlon's Standard Terms and Conditions, which are incorporated in full by this reference and are available at https://www.arlon.com/eu_en/legal/terms-and-conditions-eu_en, are made in lieu of all other express or implied warranties.

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