

## LF 9300 UV Series

### PRODUCT DESCRIPTION

Intermediate calendered self-adhesive laminating film.

#### Face Material:

LF 9300 CG-UV: 80 µm clear gloss PVC

LF 9300 CM-UV: 80 µm clear matt PVC

LF 9300 CS-UV: 80 µm clear satin PVC

**Adhesive:** Solvent acrylic High-Tack transparent

**Liner:** Clay coated 100 g/sqm

### TYPICAL USE

Laminating films specifically designed for the JT 9300 Series for short to medium-term indoor and outdoor applications on flat and slightly curved surfaces in order to:

- provide a better adhesion on UV inks while reducing the silvering effect
- retard colour fade and protect printing media against UV radiation and abrasion
- enhance colours of the prints
- customize the media with homogeneous matt and glossy finishes

Suitable for application on: displays, shop windows, Point of Sale, vehicle decoration.

### PROCESSING

Specifically designed for media printed with UV curable inks, the JT 9300 UV Series is also compatible with media printed with solvent, eco-solvent & Latex inks.

LF 9300 UV Series needs to be laminated on JT 9300 Series to achieve optimal protection and durability.

For specific settings of the laminator, please consult the technical manual that comes with the laminator from the original supplier. The printed media should be perfectly dry prior to lamination and be left to dry for at least 24h.

Mactac Laminating media must be applied following the instructions in TB 4.1 "Guidelines on handling, converting and applying Mactac Digital media", available from the resource section at [www.mactacgraphics.eu](http://www.mactacgraphics.eu).

### SHELF LIFE

2 years when stored at +15 to +25°C and ± 50 % relative humidity (in the original packaging).

### PHYSICAL PROPERTIES (TYPICAL VALUES)

#### Average Values Test Method

Adhesive data, 23°C (N/25 mm)		
Peel adhesion on glass		
- Quick tack	13	FTM9
- 24 hour residence	22	FTM1
Dimensional stability		
Shrinkage (48 hours at 70°C applied on aluminium)	Max. 0.75 mm	FTM14
Temperature ranges		
Minimum application temperature (°C)	+ 10°C	
Service temperature range of use (°C)	- 30°C to + 60°C	
Certifications		
Fire Classification	B-s1, d0	EN13501-1
Solvent and chemical resistance		
Resistant to short periods of immersion in water and short contact with detergents, alcohol and some aliphatic solvents. Not recommended for contact with ketones, esters, aromatic solvents and chlorinated hydrocarbons.		

### EXPECTED DURABILITY

#### Central Europe Zone 1

Unprocessed	4 years	ISO 4892-2
Laminated*	3 years	ISO 4892-2

\*For more information, refer to "TB 7.5 Outdoor Durability of Mactac Graphics - Self-adhesive films".

Note : Overlamination of the inkjet-printed material delays the eventual colour fading that may occur over time. This colour fading is dependent on the quality of the inkjet inks, the orientation of the printed material, the angle of display and the exact geographical location of exposure.

Exposure to severe temperatures, ultraviolet light, and/or conditions in Southern European countries, tropical, sub-tropical or desert regions will cause more rapid deterioration. This also applies to polluted areas, high altitudes and south-facing exposure.

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